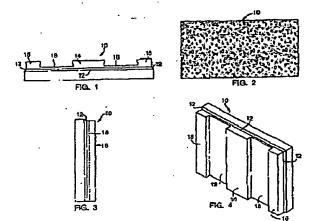
## NZ Patent Office Journal 1489 Published 25 July 2003

(11) 516912 (22) 30 Jan 2002 (54) Method of forming a composite panel (51) IPC7:E04C2/04; E04C2/40 (71) E.P. HENRY CORPORATION

(72) Pleter Anthoney Vanderwerf; Ivan J Bedca; John Poignard; J.C Henry III; Jirair Yousseffan;

(33) US (32) 30 Jan 2001 (31) 01 772633

(31) 01 772633 (32) 30 Jan 2001 (33) US (74) A J PARK, 6th Floor, Huddart Parker Building, 1 Post Office Square, Wellington, New Zealand (57) The forming of a composite panel with a façade comprising a planar arrangement of thin facers on a body of structural backing material. Provision of a substantially flat casting bed, providing a plurality of facers each having a substantial rectangular configuration with a chamfer along each rear-end wall comer and along at least one rear side wall comer, arranging the plurality of individual facers in abutting relationship atop the casting bed and in a selected geometric pattern in a face-down planar configuration so that the chamfers on the facers open rearwardly and cooperatively define narrow elongated channels at joints between contiguous facers. A sealant is deposited in the channels between facers to prevent the structural backing material from neis between facers to prevent the structural backing material from penetrating the Joints between facers during casting.



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Page: 30 of 34 Date: 28 April 2004 Time: 09:48:21 (msrlpext 3.00.10)

#### **Patent Details:**

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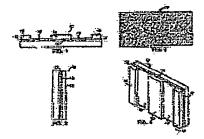
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### **Images**

#### Drawing



### Complete Specification

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### **Documents**

Abstract/Abridgement

Document is not stored as text

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01 772633

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Page: 31 of 34

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Actions

| Action                 | Completed    | Due          | Journal | Published   |
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**Related Patents** 

From

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**Objections** 

Objection Type

**Lodged Date** 

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Financial Interest

No financial interest on record or public access is restricted

Renewal Interest